

Апарат Деса заваръчен комбиниран MIG/MAG и MMA стомана
0.6-1 мм, 200 А, 230 V, MIGA 220





MIGA 220



200 Amp; input voltage 1Ph 230 Volt
MIG/MAG, NO-GAS, MMA, TIG DC



Description

Code: 242000 power source with MIG torch 180A 3m.

Inverter technology power source controlled by microprocessor for MIG/MAG, et wire NO-GAS, MMA and TIG DC welding

4 WELDING PROCESSES

- 1) **synergic MIG / MAG** basic welding programs for carbon steel, stainless steel, aluminium, MIG brazing with special copper-silicon and copper-aluminium wires.
- 2) **manual MIG/MAG** manual adjustment of wire speed, arc voltage and electronic inductance.
- 3) **MMA** adjustment of welding current and ARC-FORCE for electrodes with difficult arc strike.
- 4) **TIG DC** Lift start to limit tungsten inclusions in the welded joint, adjustment of welding current and downslope, with crater filling of the weld end all metals can be welded, except aluminium.
- External polarity change** it allows the change to welding with NO-GAS wire very quickly.

Features

Welding current range (Amp): MIG / NO GAS: 10 - 200A

MMA: 10 - 160A

TIG: 10 - 200A

Duty Cycle (Amp) (EN 60974-1): MIG / NO GAS: (180A - 25%) - (100A - 60%)

MMA: (150A - 25%) - (100A - 60%)

TIG: (180A - 25%) - (100A - 60%)

80V

Open circuit voltage (Volt): 100 - 200 mm

Wire MIG MAN/SYN: :

Wire Suitable Spool:

Ø 0,6 - 0,8 - 0,9 - 1,0 mm

Ø 0,8 - 1,0 mm

Steel wire (Ø mm): 1,0 - 1,2 mm

Ø 0,8 - 1,0 mm

Stainless steel wire (Ø mm): 1,0 - 1,2 mm

Ø 0,8 - 1,0 mm

Aluminium Mg wire (Ø mm): 0,8 - 1,0 mm

Ø 0,8 - 1,0 mm

Aluminium Si wire (Ø mm):

Ø 0,8 - 0,9 - 1,0 - 1,2 mm

ELT Si Wire (Ø mm):

Ø 1,6 - 4,0 mm

CuSi Wire (Ø mm):

Basic: Ø 2,0 - 4,0 mm

Self shielded wire (mild teel) (Ø mm):

Продукт: [Апарат Деца заваръчен комбиниран MIG/MAG и MMA стомана 0.6-1 мм, 200 A, 230 V, MIGA 220](#)

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